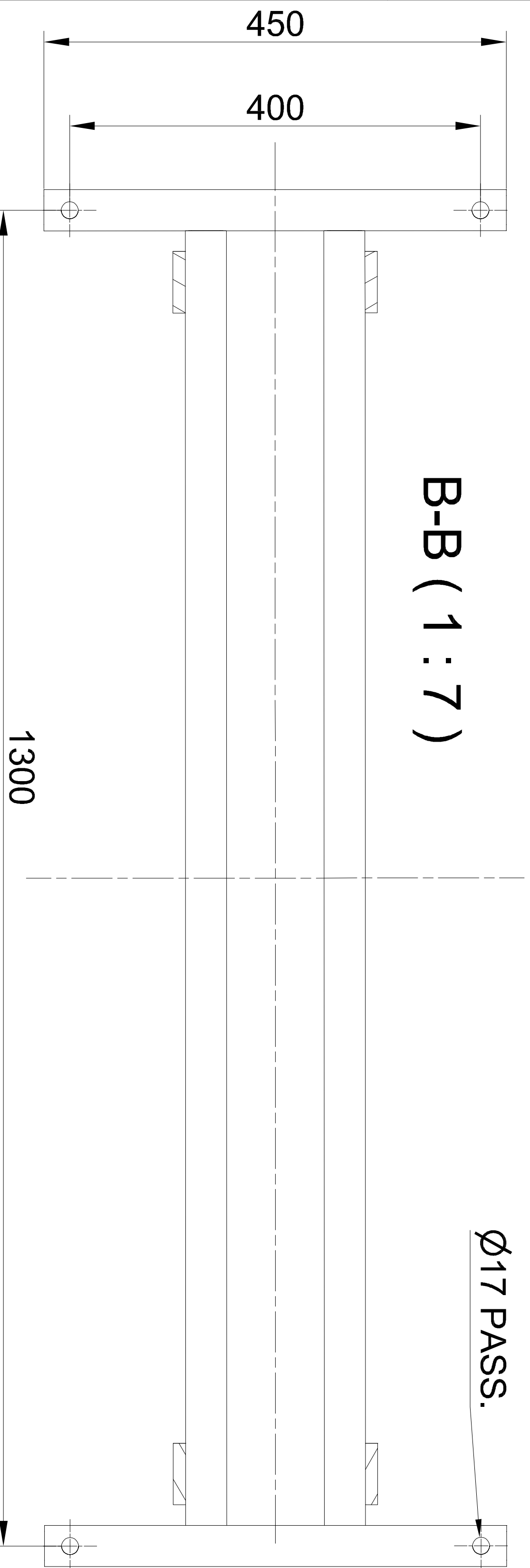
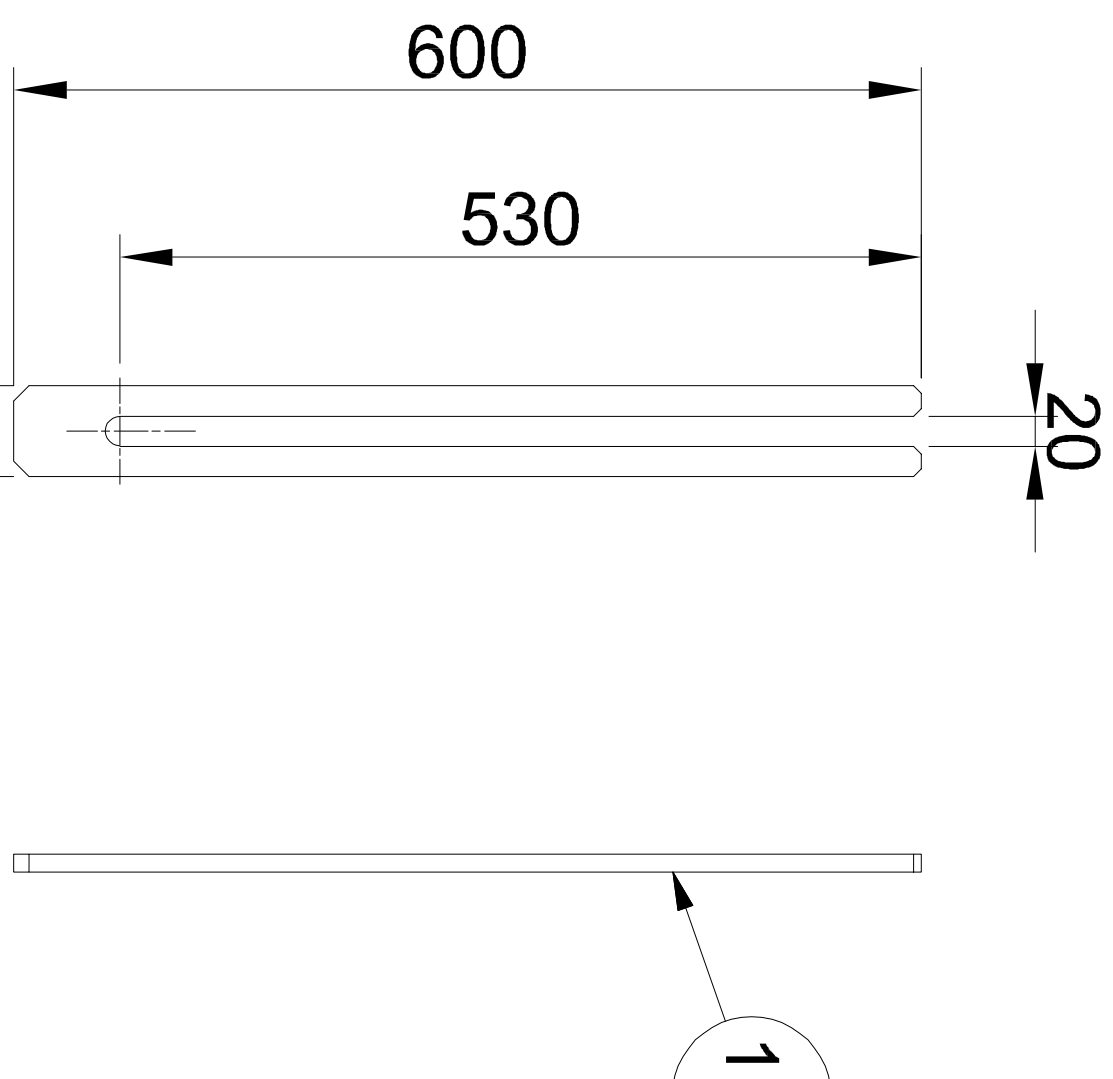
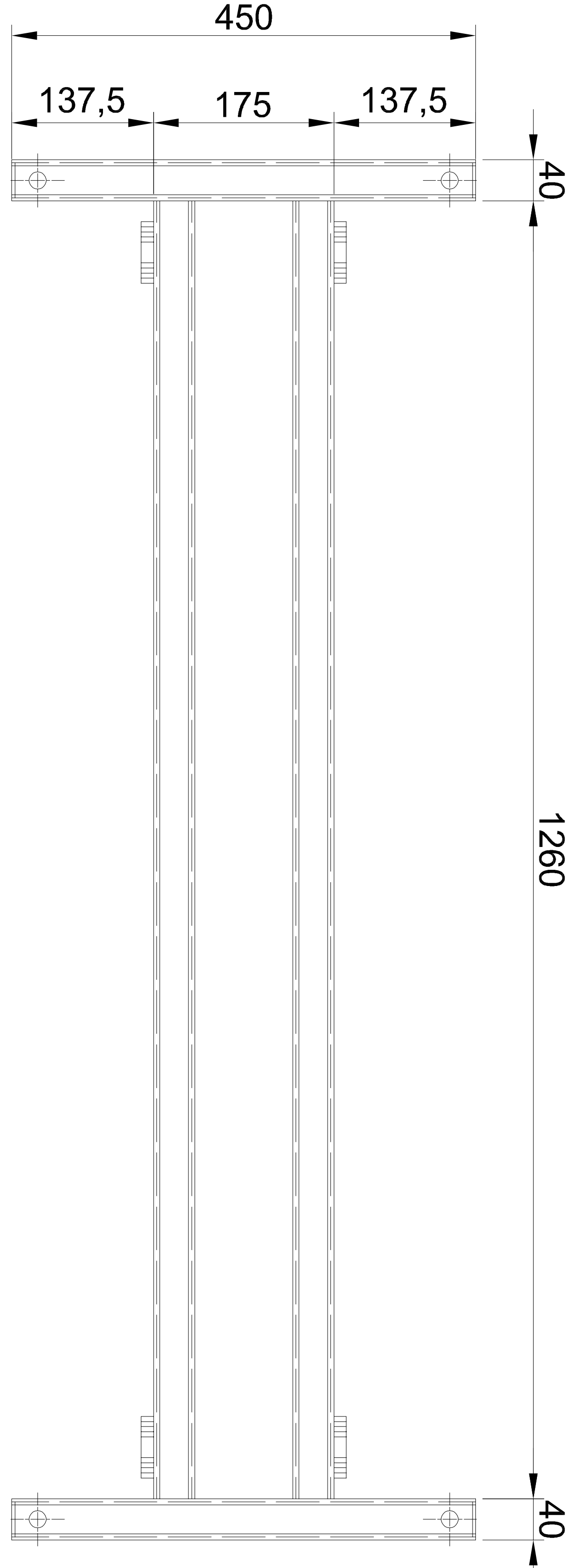
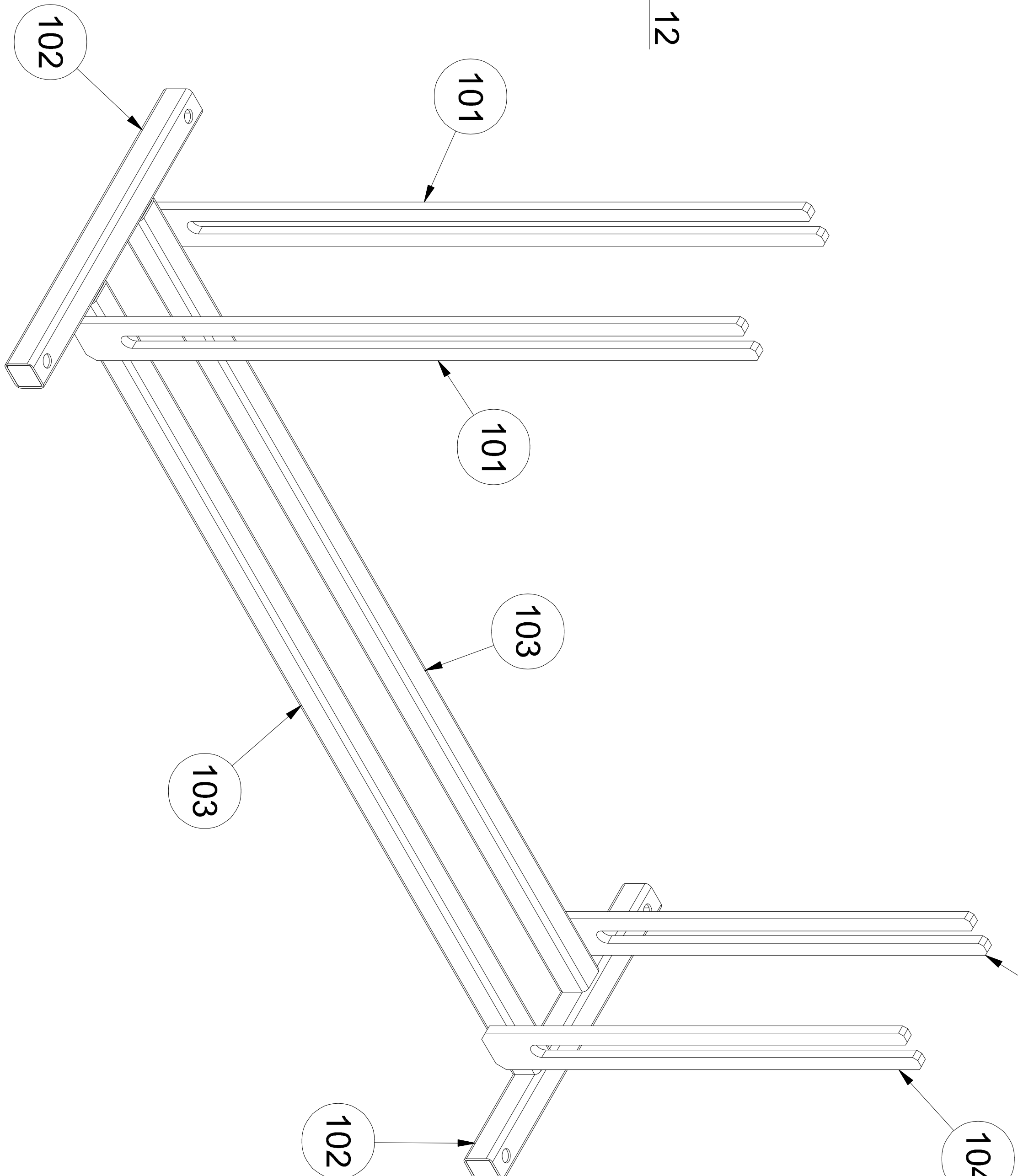
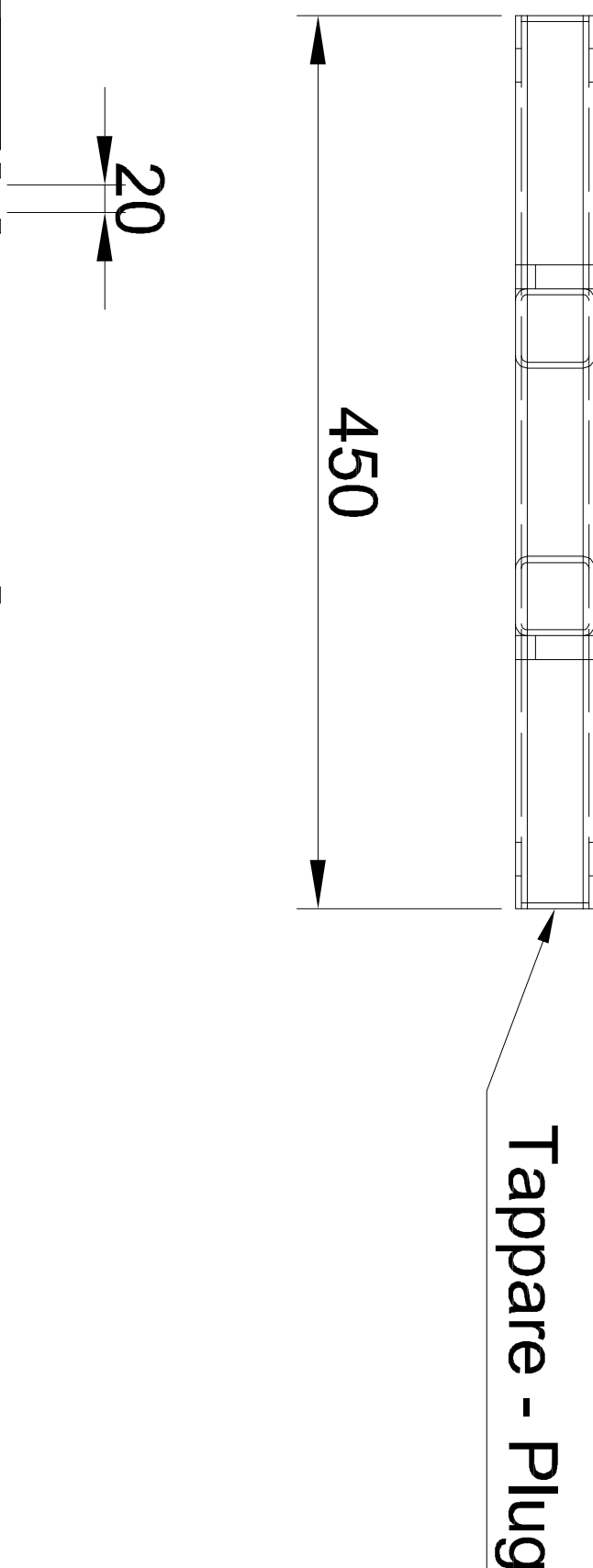
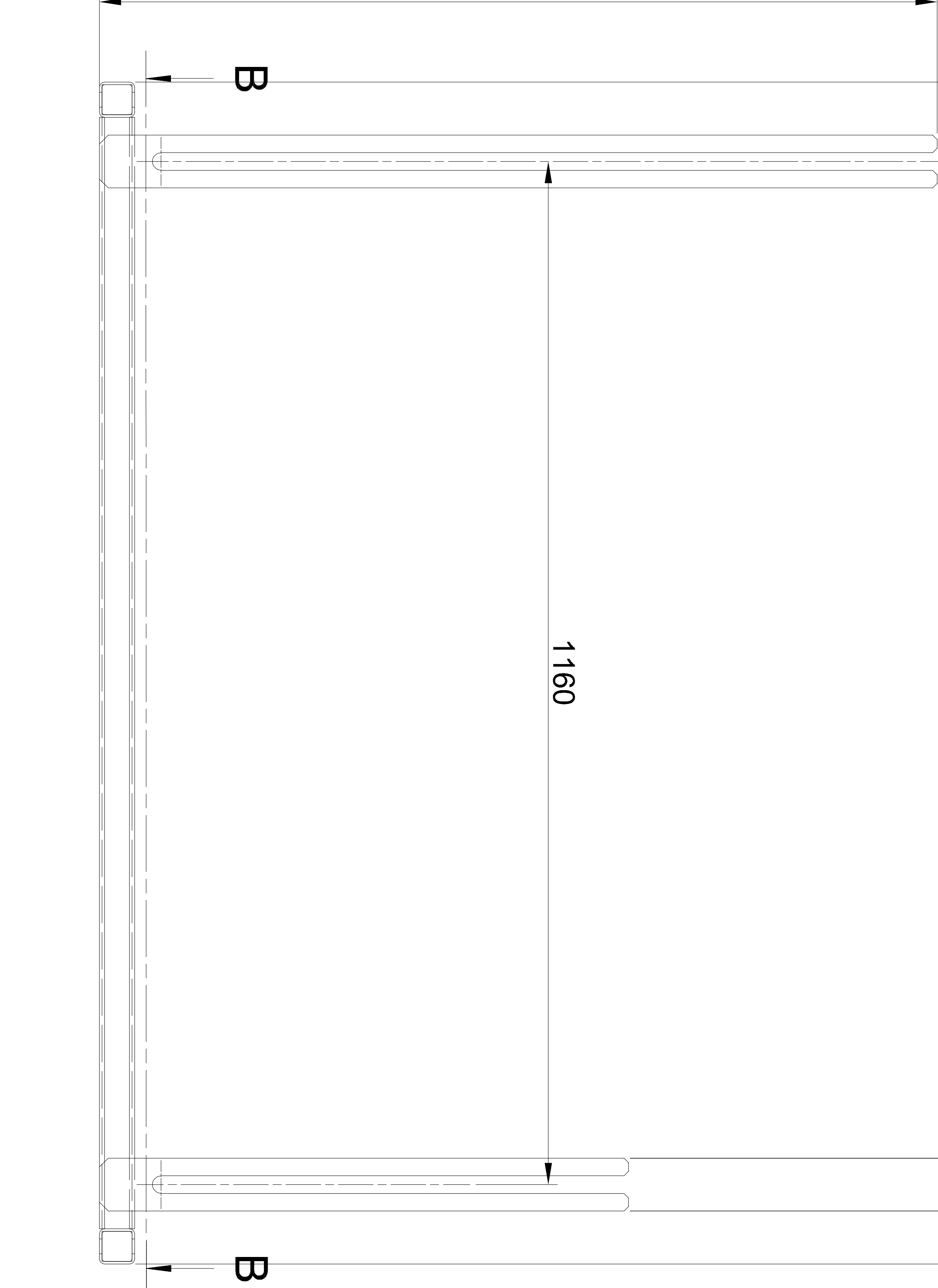
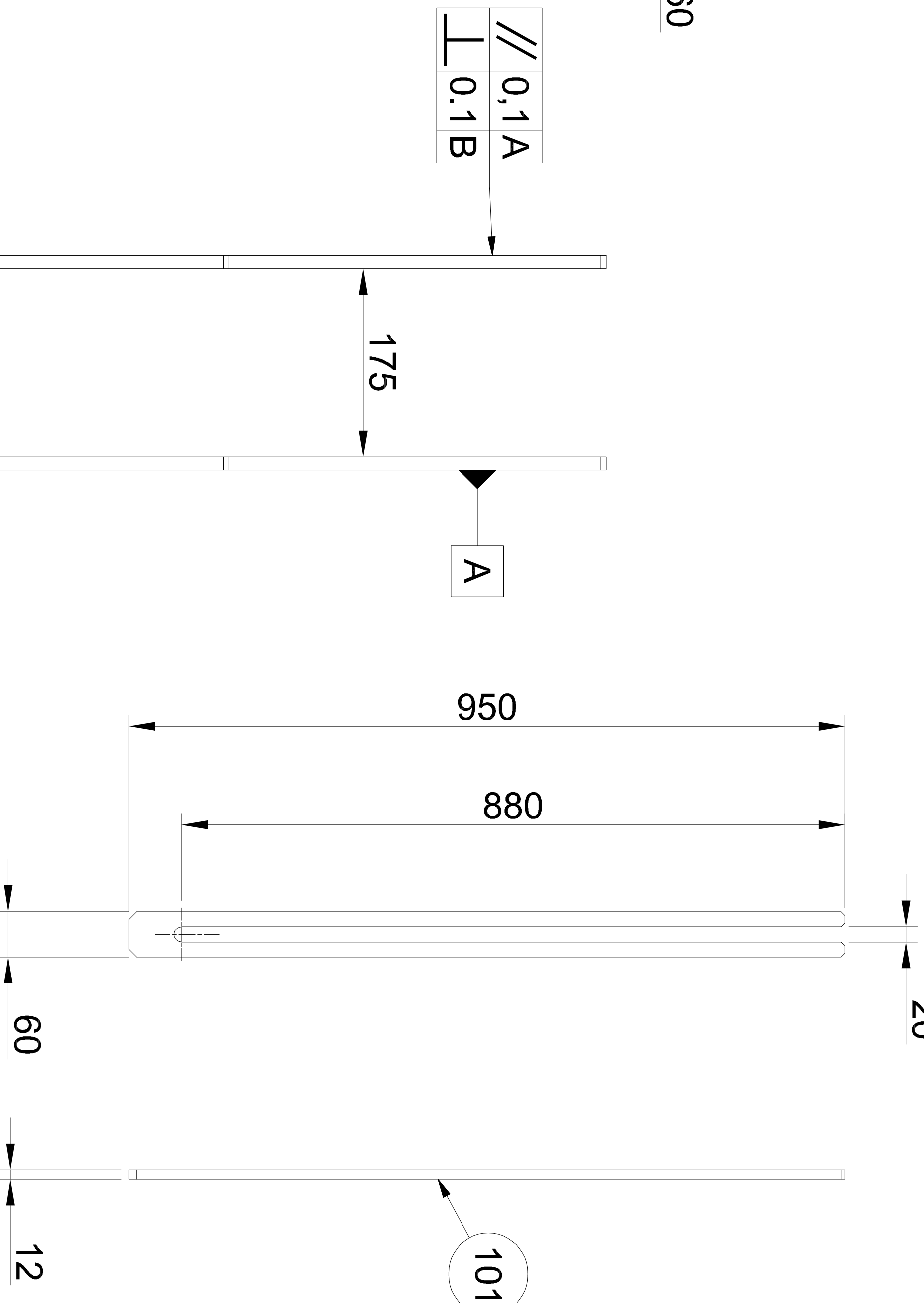


GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768)													87		
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)															
Size	above	Gruppo di dimensioni	oltre	-	6	30	120	400	1000	2000	4000				
	up to		fino a		6	30	120	400	1000	2000	4000				
Tolerance	Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3					

HIGH TEMPERATURE PAINTING REGULATIONS (600°C)
Paint the untreated surfaces as follows:
- 1 coat of TWO-COMPONENT INORGANIC ZINC FOR HIGH TEMPERATURES (450°C) TYPE ZINCOSIL (CO.VER.LAC.), 75µm thick.
- 1 or more coats of SILICONE PAINT FOR HIGH TEMPERATURES (600°C) TYPE HTA600 (CO.VER.LAC.), 60µm thick.
The final coat thickness will therefore be no less than 135µm.

**NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS**
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO
DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT



B-B (1 : 7)

Ø17 PASS.

IBRUINO PREZZI SPA
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

**NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS**
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO
DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT

14/02/2024		Q.TA'		COMMESSA N.		DIS. ASSIEME			
Descrizione:		Struttura sostegno canale (Channel support structure)							
S.P.		R.V.		R.V.		S235JR EN 10025		23,5 kg	
Disegnato		Verificato		Autorizzato		Materiale		Massa	
Plate 250x140 sp.12		104		S235JR EN 10025		2,4			
square profile 40x40 x L.1100		103		S235JR EN 10025		4,2			
square profile 40x40 x L.450		102		S235JR EN 10025		1,5			
Plate Sp.12		101		S235JR EN 10025		3,7			
Description		Pos.		Materiale		Numero Parte		Massa R.C.	

Struttura sostegno canale
(Channel support structure)

Disegno N.
60-19-31A-149

Scala: 1 : 7
Revisione: 0
Foglio: 1 di 1

Via per Orsago 8 - BURAGO DI MOLICO (VA) - ITALY
Tel. 036250021 FAX 0362681973 - e-mail: bruno.prezzi@brunoprezzi.com